

IN THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. **(Currently Amended):** An ornament, comprising:
a spherical body {D} with a through-hole {10} wherein the through-hole {10} is formed by connecting through a first hole {1} and a second hole {2} that are drilled toward the center {S} of the spherical body {D}, respectively from right-left symmetrical positions in the upper half section {U} of the spherical body {D} [[,]] ; and
a curved surface {5} is formed by cutting off the vertex section {4} of the included angle formed in the spherical body {D} by the first hole {1} and the second hole {2} comprise respective opening sections with enlarged diameters.
2. **(Withdrawn - Currently Amended):** A method of manufacturing an ornament, comprising: ~~a step of~~
drilling a first hole {1} and a second hole {2} toward the center {S} of a spherical body material {P} from right-left symmetrical positions in the upper half section {U} of the spherical body material {P} until they are connected to each other, and
~~a step of~~ forming a curved surface {5} by cutting off the vertex section {4} of the included angle formed in the spherical body material {P} by the first hole {1} and the second hole {2}.
3. **(Withdrawn - Currently Amended):** [[A]] The method of manufacturing an ornament according to claim 2, wherein the vertex section {4} is cut off by inserting a tool from respective opening sections ~~{1a, 1b}~~ after the disposed of the opening ~~{1a}~~ of the first hole {1} and the diameter of the opening ~~{1b}~~ of the second hole {2} are enlarged.

4. **(Currently Amended)**: An ornament comprising:
a spherical body {D} with a through-hole {10}; and
a hanging wire member {6} inserted into the through-hole {10}, wherein the through-hole {10} is formed by connecting through a first hole {1} and a second hole {2} that are drilled toward the center {S} of the spherical body {D}, respectively from right-left symmetrical positions in the upper half section {U} of the spherical body {D}[[,]]; and
a curved surface {5} is formed by cutting off the vertex section {4} of the included angle formed in the spherical body {D} by the first hole {1} and the second hole {2} comprise respective opening sections with enlarged diameters.

5. **(Withdrawn - Currently Amended)**: A method of manufacturing an ornament, comprising: ~~a step of~~

drilling a first hole {1} and a second hole {2} toward the center {S} of a spherical body material {P} from right-left symmetrical positions in the upper half section {U} of the spherical body material {P} until they are connected to each other[[,]]; ~~a step of~~

forming a curved surface {5} by cutting off the vertex section {4} of the included angle formed in the spherical body material {P} by the first hole {1} and the second hole {2} [[,]]; and ~~a step of~~

inserting the hanging wire member {6} up to an opening {1b} of the second hole 2 by inserting an end {6a} of a hanging wire member {6} from an opening {1a} of the through-hole 10 and by sliding the hanging wire member {6} along the curved surface {5} while displacing the spherical body material P.

6. **(New)** The ornament of claim 1, further comprising reinforcing cylindrical members that are fixedly disposed in the opening sections with enlarged diameters.

7. **(New)** The ornament of claim 4, further comprising reinforcing cylindrical members that are fixedly disposed in the opening sections with enlarged diameters.